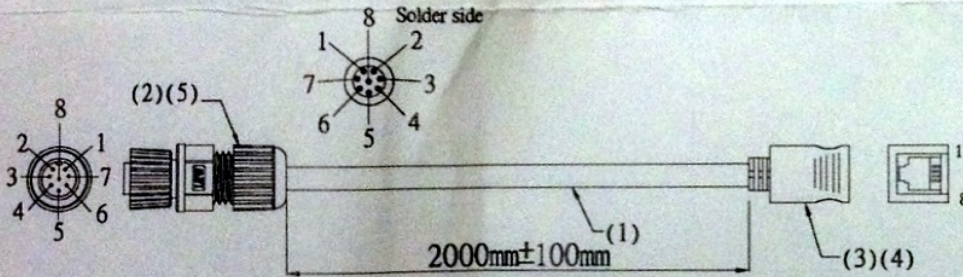
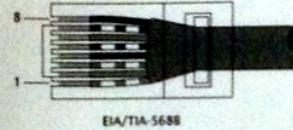
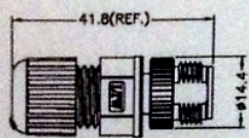


TPC-8100TR & SPC-xx40 Ass'y Cable Pin Definition 2013/12/20 v1

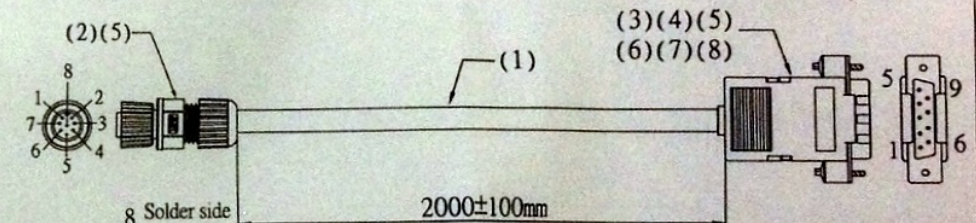
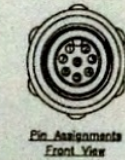
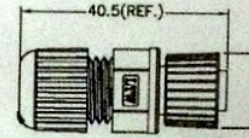
LAN Cable (P/N : 1700022252-01)				
M12 P/N	M12 Pin Number	Define	Wire Color	RJ45 Pin Number
LTW12-08BMMMA-SL8001 (P/N : 1654011516-01)	1	TX_D1+	Orange White	1
	2	TX_D1-	Orange	2
	3	RX_D2+	Green White	3
	4	BI_D3+	Blue	4
	5	BI_D3-	Blue White	5
	6	RX_D2-	Green	6
	7	BI_D4+	Brown White	7
	8	BI_D4-	Brown	8



A	COLOR	B
1	WHITE/ORANGE(白/橙)	1
2	ORANGE(橙)	2
3	WHITE/GREEN(白綠)	3
4	BLUE(藍)	4
5	WHITE/BLUE(白/藍)	5
6	GREEN(綠)	6
7	WHITE/BROWN(白棕)	7
8	BROWN(棕)	8

TPC-8100TR & SPC-xx40 Ass'y Cable Pin Definition 2013/12/20 v1

RS-232 / RS-422 / RS-485 Cable (P/N : 1700022251-01)					
M12 P/N	M12 Pin Number	RS-232	RS-422	RS-485	DB-9 Pin Number
LTW12-08BFFA-SL8001 (P/N : 1654011518-01)	1	CD	TXD -		1
	2	RXD	TXD +		2
	3	TXD	RXD +	Data +	3
	4	DTR	RXD -	Data -	4
	5	GND	GND	GND	5
	6	DSR			6
	7	RTS			7
	8	CTS			8



A	COLOR	B
1	BLACK(黑)	1
2	BROWN(棕)	2
3	RED(紅)	3
4	YELLOW(黃)	4
5	GREEN(綠)	5
6	BLUE(藍)	6
7	PURPLE(紫)	7
8	WHITE(白)	8

TPC-8100TR & SPC-xx40 Ass'y Cable Pin Definition 2013/12/20 v1

USB Cable
(P/N : 1700022253-01)

M12 P/N	M12 Pin Number	Define	Wire color	RJ45 Pin Number
LTW12-08BMMA-SL8001 (P/N : 1654011516-01)	1		Red	1
	2			
	3		Green	2
	4			
	5		Black	4
	6		White	3
	7			
	8			

A	COLOR	B
1	RED(紅)	1
6	WHITE(白)	2
3	GREEN(綠)	3
5	BLACK(黑)	4
8	Shielding	Case

TPC-8100TR & SPC-xx40 Ass'y Cable Pin Definition 2013/12/20 v1

DC-in Cable
(P/N : 1700022250-01)

M12 P/N	M12 Pin Number	Define	Wire color
LTW12-05BFFA-SL8001 (P/N : 1654011517-01)	1	DC -	White
	2	DC-	White
	3	DC +	Black
	4	DC +	Black
	5	GND	Green

A	COLOR	LABEL
3	BLACK(黑)	+
4	WHITE(白)	-
5	GREEN(綠)	G